



Issue date 06/11/2015

# Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

## 1 Identification

- **Product identifier**
- **Trade name: Penofin 550 VOC**
- **Relevant identified uses of the substance or mixture and uses advised against**
- **Product description** Semi-transparent stain for use on wood.
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Performance Coating, Inc.  
P.O. Box 1569  
360 Lake Mendocino Drive  
Ukiah, CA 95482  
Phone: (707) 462-3023  
Fax: (707) 462-6139
- **Emergency telephone number:** Chemtrec 1-800-424-9300 or outside USA 1-703-527-3887

## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

- Carc. 2 H351 Suspected of causing cancer.
- STOT RE 1 H372-H373 Causes damage to the central nervous system through prolonged or repeated exposure. May cause damage to the central nervous system and the hearing organs through prolonged or repeated exposure.
- Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS07

- Acute Tox. 4 H332 Harmful if inhaled.
- Skin Irrit. 2 H315 Causes skin irritation.
- Skin Sens. 1 H317 May cause an allergic skin reaction.
- Flam. Liq. 4 H227 Combustible liquid.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07



GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

Solvent naphtha (petroleum), medium aliph.  
Xylene, mixture of isomers  
Titanium Dioxide  
Ethylbenzene



### Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

3-Iodo-2-propynylbutylcarbamate

· **Hazard statements**

- Combustible liquid.
- Harmful if inhaled.
- Causes skin irritation.
- May cause an allergic skin reaction.
- Suspected of causing cancer.
- Causes damage to the central nervous system through prolonged or repeated exposure. May cause damage to the central nervous system and the hearing organs through prolonged or repeated exposure.
- May be fatal if swallowed and enters airways.

· **Precautionary statements**

- Keep away from flames and hot surfaces. – No smoking.
- Do not breathe dust/fume/gas/mist/vapors/spray.
- Avoid breathing dust/fume/gas/mist/vapors/spray.
- Use only outdoors or in a well-ventilated area.
- Wear protective gloves / eye protection / face protection.
- Wear protective gloves.
- Wash thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- Contaminated work clothing must not be allowed out of the workplace.
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- If swallowed: Immediately call a poison center/doctor.
- Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- Call a poison center/doctor if you feel unwell.
- Wash contaminated clothing before reuse.
- IF exposed or concerned: Get medical advice/attention.
- If skin irritation occurs: Get medical advice/attention.
- If skin irritation or rash occurs: Get medical advice/attention.
- Get medical advice/attention if you feel unwell.
- Do NOT induce vomiting.
- In case of fire: Use for extinction: CO2, powder or water spray.
- If on skin: Wash with plenty of water.
- Take off contaminated clothing and wash it before reuse.
- Store locked up.
- Store in a well-ventilated place. Keep cool.
- Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Unknown acute toxicity:**

16.2 percent of the mixture consists of ingredient(s) of unknown toxicity.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**





## Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

· **Hazard(s) not otherwise classified (HNOC):** None known

### \* 3 Composition/information on ingredients

· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous Components:**

CAS: 64742-88-7	Solvent naphtha (petroleum), medium aliph. ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 1, H372; Asp. Tox. 1, H304	25-50%
CAS: 1330-20-7 RTECS: ZE 2100000	Xylene, mixture of isomers ⚠ Flam. Liq. 3, H226; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315	15-35%
CAS: 13463-67-7	Titanium Dioxide ⚠ Carc. 2, H351; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	0-10%
CAS: 100-41-4 RTECS: DA 0700000	Ethylbenzene ⚠ Flam. Liq. 2, H225; ⚠ Carc. 2, H351; STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H332	2-12%
CAS: 55406-53-6	3-Iodo-2-propynylbutylcarbamate ⚠ Acute Tox. 3, H331; ⚠ STOT RE 1, H372; ⚠ Eye Dam. 1, H318; ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410; ⚠ Acute Tox. 4, H302; Skin Sens. 1, H317	≤ 2.5%
CAS: 96-29-7	2-butanone oxime ⚠ Carc. 2, H351; ⚠ Eye Dam. 1, H318; ⚠ Acute Tox. 4, H312; Skin Sens. 1, H317; Flam. Liq. 4, H227	≤ 2.5%

### \* 4 First-aid measures

· **Description of first aid measures**

· **General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Consult doctor if symptoms persist. In case of unconsciousness, place patient securely on side position for transportation.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly. If skin irritation occurs, consult a doctor.

· **After eye contact:** Rinse opened eye for several minutes under running water.

· **After swallowing:** If swallowed and symptoms occur, consult a doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed:** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

### \* 5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:** CO<sub>2</sub>, sand, extinguishing powder. Do not use water.

· **For safety reasons unsuitable extinguishing agents:** Water

· **Special hazards arising from the substance or mixture**

Combustible liquid. Vapors can travel to a source of ignition and flash back.

Explosive mixtures may occur at temperatures at or above flashpoint.

(Contd. on page 4)



Issue date 06/11/2015

Trade name: Penofin 550 VOC

# Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

- **Advice for firefighters**
- **Protective equipment:**  
Mouth respiratory protective device.  
As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent), and full protective gear to prevent contact with skin and eyes.

## \* 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** No special measures required.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (i.e. sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.  
Do not flush with water or aqueous cleansing agents  
Dispose of the collected material according to regulations.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## \* 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** Protect from heat.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
Keep receptacle tightly sealed.  
Protect from heat and direct sunlight.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**

### Components with occupational exposure limits:

#### 1330-20-7 Xylene, mixture of isomers

PEL	Long-term value: 435 mg/m <sup>3</sup> , 100 ppm
REL	Short-term value: 655 mg/m <sup>3</sup> , 150 ppm Long-term value: 435 mg/m <sup>3</sup> , 100 ppm
TLV	Short-term value: 651 mg/m <sup>3</sup> , 150 ppm Long-term value: 434 mg/m <sup>3</sup> , 100 ppm BEI

(Contd. on page 5)



### Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

<b>100-41-4 Ethylbenzene</b>	
PEL	Long-term value: 435 mg/m <sup>3</sup> , 100 ppm
REL	Short-term value: 545 mg/m <sup>3</sup> , 125 ppm Long-term value: 435 mg/m <sup>3</sup> , 100 ppm
TLV	Long-term value: 87 mg/m <sup>3</sup> , 20 ppm BEI
· <b>Ingredients with biological limit values:</b>	
<b>1330-20-7 Xylene, mixture of isomers</b>	
BEI	1.5 g/g creatinine urine end of shift Methylhippuric acids
<b>100-41-4 Ethylbenzene</b>	
BEI	0.7 g/g creatinine urine end of shift at end of workweek Sum of mandelic acid and phenylglyoxylic acid (nonspecific, semi-quantitative)  - end-exhaled air not critical Ethyl benzene (semi-quantitative)

· **Additional information:** The lists that were valid during the creation of this SDS were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

- The usual precautionary measures for handling chemicals should be followed.
- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing and wash before reuse.
- Wash hands before breaks and at the end of work.
- Avoid contact with the skin.
- Avoid contact with the eyes and skin.

· **Breathing equipment:** Not required.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
 Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
 Select glove material based on penetration times, rates of diffusion and degradation.

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

(Contd. on page 6)



Issue date 06/11/2015

Trade name: Penofin 550 VOC

# Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

· **Penetration time of glove material**

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

· **Eye protection:**



Goggles recommended during refilling.

## \* 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

- **Form:** Liquid
- **Color:** Colored
- **Odor:** Solvent / Mineral Spirits
- **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

- **Melting point/Melting range:** Not determined.
- **Boiling point/Boiling range:** 136 °C (277 °F)

· **Flash point:** 42 °C (108 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 265 °C (509 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not self-igniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

- **Lower:** 0.6 Vol %
- **Upper:** 7.0 Vol %

· **Vapor pressure @ 20 °C (68 °F):** 6.7 hPa (5 mm Hg)

· **Density:**

- **Relative density** Not determined.
- **Vapor density** Not determined.
- **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

· **Water:** Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

- **Dynamic:** Not determined.
- **Kinematic:** Not determined.

· **Solvent content:**

· **Organic solvents:** 59.1 %





## Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

Issue date 06/11/2015

Trade name: Penofin 550 VOC

- VOC content:** Not Determined
- Solids content:** 0 %
- Other information** No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable under normal conditions.
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

### \* 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>		
<b>64742-88-7 Solvent naphtha (petroleum), medium aliph.</b>		
Oral	LD50	>6500 mg/kg (rat)
Dermal	LD50	>3000 mg/kg (rab)
Inhalative	LC50/4 h	>14 mg/l (rat)
<b>1330-20-7 Xylene, mixture of isomers</b>		
Oral	LD50	4300 mg/kg (rat)
Dermal	LD50	1700 mg/kg (rabbit)
Inhalative	LC50/4 h	5000 mg/l (rat)
<b>13463-67-7 Titanium Dioxide</b>		
Oral	LD50	>10000 mg/kg (rat)
Dermal	LD50	>10000 mg/kg (rabbit)
Inhalative	LC50/4 h	>6.82 mg/l (rat)
<b>100-41-4 Ethylbenzene</b>		
Oral	LD50	3500 mg/kg (rat)
Dermal	LD50	15433 mg/kg (rabbit)
<b>112-80-1 Oleic acid, pure</b>		
Oral	LD50	74000 mg/kg (rat)
<b>55406-53-6 3-Iodo-2-propynylbutylcarbamate</b>		
Inhalative	LC50/96 hours	0.067 mg/l (Trout)
	LC50/48 hrs	0.04 mg/l (daphnia)
<b>96-29-7 2-butanone oxime</b>		
Oral	LD50	3700 mg/kg (rat)
Dermal	LD50	200-2000 mg/kg (rat)
Inhalative	LC50/4 h	20 mg/l (rat)

- **Primary irritant effect:**
- **on the skin:**  
Irritant to skin and mucous membranes.  
Emmissions from broken bulbs may cause an allergic skin reaction.



## Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

- **on the eye:** No irritating effect.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Harmful  
Irritant

- **Carcinogenic categories**
- **IARC (International Agency for Research on Cancer)**  
None of the ingredients are listed.

1330-20-7	Xylene, mixture of isomers	3
13463-67-7	Titanium Dioxide	2B
100-41-4	Ethylbenzene	2B

· **NTP (National Toxicology Program)**

None of the ingredients are listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

### 12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**

**1330-20-7 Xylene, mixture of isomers**

EC50 72 mg/l (Green algae)  
75.49 mg/l (daphnia)

**13463-67-7 Titanium Dioxide**

EC50 >1000 mg/l (Water flea)

**100-41-4 Ethylbenzene**

EC50 4.9 mg/l (Green algae)  
1.8-2.4 mg/l (Water flea)

- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Generally not hazardous for water.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### \* 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

(Contd. on page 9)





Issue date 06/11/2015

Trade name: Penofin 550 VOC

## Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Page 9/12

Reviewed on 06/11/2015

### \* 14 Transport information

- **UN-Number**
- **ADR, IMDG, IATA**
- **UN proper shipping name**
- **ADR**
- **IMDG, IATA**
- **Transport hazard class(es)**

UN1263

UN1263 Paint related material  
PAINT RELATED MATERIAL

- **ADR**



- **Class**
- **Label**

3 (F1) Flammable liquids

3

- **IMDG, IATA**



- **Class**
- **Label**
- **Packing group**
- **ADR, IMDG, IATA**
- **Environmental hazards:**
- **Special precautions for user**
- **Danger code (Kemler):**
- **EMS Number:**
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**
- **Transport/Additional information:**
- **DOT**
- **Quantity limitations**
- **Remarks:**

3 Flammable liquids

3

III

Not applicable.

Warning: Flammable liquids

30

F-E, S-E

Not applicable.

On passenger aircraft/rail: 60 L

On cargo aircraft only: 220 L

Non-Regulated Material

- **ADR**
- **Excepted quantities (EQ)**

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

- **IMDG**
- **Limited quantities (LQ)**
- **Excepted quantities (EQ)**

5L

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

- **UN "Model Regulation":**

UN1263, Paint related material, 3, III

(Contd. on page 10)



## Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

### \* 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**

1330-20-7	Xylene, mixture of isomers
100-41-4	Ethylbenzene
55406-53-6	3-Iodo-2-propynylbutylcarbamate

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **California Proposition 65**

· **Chemicals known to cause cancer:**

13463-67-7	Titanium Dioxide
100-41-4	Ethylbenzene

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

1330-20-7	Xylene, mixture of isomers	I
100-41-4	Ethylbenzene	D

· **TLV (Threshold Limit Value established by ACGIH)**

1330-20-7	Xylene, mixture of isomers	A4
13463-67-7	Titanium Dioxide	A4
100-41-4	Ethylbenzene	A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

13463-67-7	Titanium Dioxide
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· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Solvent naphtha (petroleum), medium aliph.



### Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

Xylene, mixture of isomers  
 Titanium Dioxide  
 Ethylbenzene  
 3-Iodo-2-propynylbutylcarbamate

**Hazard statements**

Combustible liquid.  
 Harmful if inhaled.  
 Causes skin irritation.  
 May cause an allergic skin reaction.  
 Suspected of causing cancer.  
 Causes damage to the central nervous system through prolonged or repeated exposure. May cause damage to the central nervous system and the hearing organs through prolonged or repeated exposure.  
 May be fatal if swallowed and enters airways.

**Precautionary statements**

Keep away from flames and hot surfaces. – No smoking.  
 Do not breathe dust/fume/gas/mist/vapors/spray.  
 Avoid breathing dust/fume/gas/mist/vapors/spray.  
 Use only outdoors or in a well-ventilated area.  
 Wear protective gloves / eye protection / face protection.  
 Wear protective gloves.  
 Wash thoroughly after handling.  
 Do not eat, drink or smoke when using this product.  
 Contaminated work clothing must not be allowed out of the workplace.  
 Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 If swallowed: Immediately call a poison center/doctor.  
 Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 Call a poison center/doctor if you feel unwell.  
 Wash contaminated clothing before reuse.  
 IF exposed or concerned: Get medical advice/attention.  
 If skin irritation occurs: Get medical advice/attention.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Get medical advice/attention if you feel unwell.  
 Do NOT induce vomiting.  
 In case of fire: Use for extinction: CO2, powder or water spray.  
 If on skin: Wash with plenty of water.  
 Take off contaminated clothing and wash it before reuse.  
 Store locked up.  
 Store in a well-ventilated place. Keep cool.  
 Dispose of contents/container in accordance with local/regional/national/international regulations.

**National regulations:**

The product is subject to be classified according with the latest version of the regulations on hazardous substances.

**State Right to Know**

CAS: 64742-88-7	Solvent naphtha (petroleum), medium aliph. ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 1, H372; Asp. Tox. 1, H304	25-50%
CAS: 1330-20-7 RTECS: ZE 2100000	Xylene, mixture of isomers ⚠ Flam. Liq. 3, H226; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315	15-35%



## Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 06/11/2015

Issue date 06/11/2015

Trade name: Penofin 550 VOC

CAS: 13463-67-7	Titanium Dioxide	0-10%
☠ Carc. 2, H351; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335		
All ingredients are listed.		

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied, and shall not establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose.

· **Date of preparation / last revision** 06/11/2015 / 11

· **Abbreviations and acronyms:**

ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
ACGIH: American Conference of Governmental Industrial Hygienists  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
Flam. Liq. 2: Flammable liquids, Hazard Category 2  
Flam. Liq. 3: Flammable liquids, Hazard Category 3  
Flam. Liq. 4: Flammable liquids, Hazard Category 4  
Acute Tox. 4: Acute toxicity, Hazard Category 4  
Acute Tox. 3: Acute toxicity, Hazard Category 3  
Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2  
Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1  
Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A  
Skin Sens. 1: Sensitisation - Skin, Hazard Category 1  
Carc. 2: Carcinogenicity, Hazard Category 2  
STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3  
STOT RE 1: Specific target organ toxicity - Repeated exposure, Hazard Category 1  
STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2  
Asp. Tox. 1: Aspiration hazard, Hazard Category 1  
Aquatic Acute 1: Hazardous to the aquatic environment - AcuteHazard, Category 1  
Aquatic Chronic 1: Hazardous to the aquatic environment - Chronic Hazard, Category 1

· **\* Data compared to the previous version altered.**

SDS created by MSDS Authoring Services [www.msdsauthoring.com](http://www.msdsauthoring.com) +1-877-204-9106